



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3595-075-430
Job Sheet 170809



Part No: D3595-075-430

Job Qty: 50 ea

Part Name: Rubber Cushion - 0.75" Wide X 4.30" Long



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 1/26/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		1/25/18	0.00	0.00	Start Up Waterjet		DL 18/01/19
100	Waterjet	50 pcs		1/26/18	0.00	1.79	Waterjet1		DL 18/01/19
110	QC	50 pcs		1/26/18	0.00	0.00	QC2 Waterjet-2		DL 18/01/19
120	QC	50 pcs		1/26/18	0.00	0.00	QC8-3		38
130	Packaging	50 pcs		1/26/18	0.00	0.00	Packaging3	L6052	18/01/22
140	QC21-SA	50 Ea		1/26/18	0.00	0.00	QC21		

JAN 22 2016

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3595	Rubber Cushion (\$ Per Ft)	.9800 Ea (.0196 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.

Plex 1/19/18 1:31 PM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

Work Order update only ☐

Work Order: _____

Part No. _____

NCR No. _____

Date : _____

De _____

PART NO: D3595-075-430

Original Serial #: S033987

Revision:

Operation:

Change No:

Start up Operation 01/19/18

Job No: 170809

Rubber Cushion - 0.75" Wide X 4.30" Long



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 CANADA
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AGAINST DEPARTMENT/PROCESS			
Tube	Cross tube	Water Jet	Engineering
Finishing	Small Fab	Prod. Eng. Coord.	Quality
Forming	Finishing	Rec/Store/Packaging	Other
Ge Fab	Composite	Supplier	

Y Effective :	MRB (QSI042) Approval
Disposition	Completed By
	Lead hand / Supervisor Approval Verification
	QC / QA Coordinator Approval

Root Cause	
Environment	
Design	
Doc/Data	
Equip/Tooling	
Handling/Pre	
Material	
Internal Transport	
Tribal Knowledge	
LOA	
Substation	
Past Expiry Date	
Misidentified	

Rushing	Heat Treat
Product Improvement	Wave/Twist in Tube
Process Improvement	Marks/Chatter
Manufacturing Process	
Past Due	OTHER :

FAULT CATEGORY

Temperature/Cure	Power Loss/Surge	Positioned Wrong
Rate	Folio/Program	Outside Dimensions
Damage/Defect	Grain	Over/Under tolerance
In Incomplete/Unqualified	Weld	Part Incorrect
nation	Wrong Stock Pulled	Part Lost/Missing
sink	Out of Sequence	Part Moved
	Off-set	Drawing
	Mislabeled	Finish
	Fit/Function	Misread
	Misaligned/off center	Turning Sequence



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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D3595 Revision: Rubber Cushion (\$ Per Ft)														
140	QC21-SA	S033986	170809	2 Ea	0	94539	Start Up Waterjet		Stock	1/19/2018	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: D3595-075-430 Revision: Rubber Cushion - 0.75" Wide X 4.30" Long														
140	QC21-SA	S033987	170809	58 Ea	0	S033987	LG052	Bin	Stock	1/19/2018	Issue Container			
Operation Totals:		1		58	0									
Part Totals:		1		58	0									
Totals:		2		60	0									

Plex 1/22/2018 3:58 PM Dart.Lajeunesse.Marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :	Step #:	QTY Effective :				MRB (QSI042) Approval	
Description Work Order Deviation		Disposition				Completed By	
						Lead hand / Supervisor Approval Verification	
						QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY					
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : ☐	